TECH NOTES



Leak Testing the Dräger accuro Bellows Pump

Leak Test Procedure for the Dräger[®] accuro[®] Bellows Pump

- Insert unopened Dräger Detector Tube[®] into bellows pump.
- 2. Squeeze bellows pump completely and release.
- Pump is adequately leakproof if the end-of-stroke indicator has not appeared (i.e., popped up) within 15 minutes.

Quick Leak Test Procedure

- Insert unopened Dräger Detector Tube into bellows pump.
- 2. Squeeze bellows pump completely and release.
- 3. After releasing, the position of the pump body should not change within 1 minute. If you see movement of the bellows after the initial release, the pump should be checked using a time interval of 15 minutes.



Dräger accuro Bellows Pump Cat. No. 800-64000